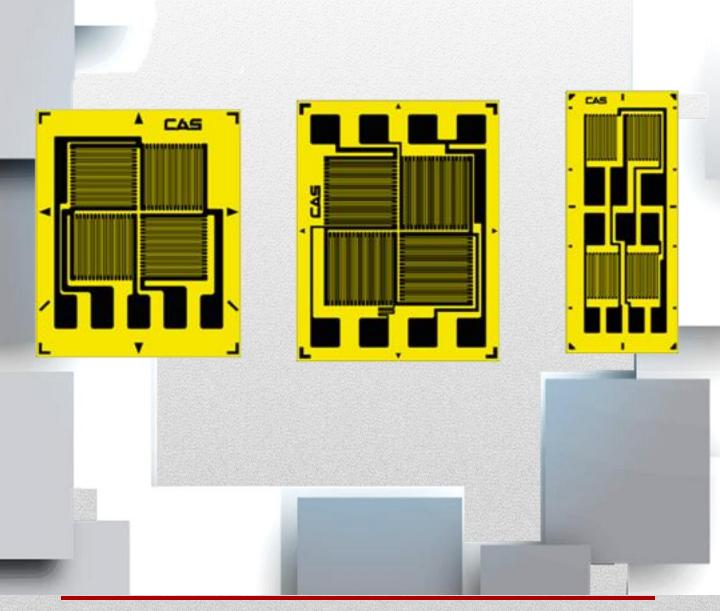


- \* Full-Bridge type strain gauge (FB series)
- \* Special order
- \* Resistance : 350Ω
- \* Cas strain gauge has been manufactured based on international standard of NAS942. OIML and ASTM.

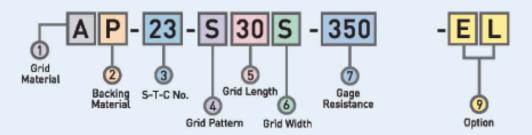




## **Strain Gauge Coding System**

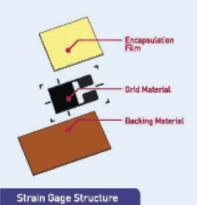
## Coding System

Cas Strain gauges has been manufactured based on international standard of NAS942, OIML and ASTM, and Cas has applied coding system to sort pattern, application, material and resistance of strain gauges.



| No |     | Code             | Infomation   |
|----|-----|------------------|--|
| 1  | Α   | Grid Material    | A : Constantan, K : Karma  |
| 2  | Р   | Backing Material | P : Polyimide film, B : Phenolic resin   |
| 3  | 23  | S-T-C No.        | 11 : Steel, 23 : Aluminum  |
| 4  | S   | Grid Pattern     | S : Single Linear, T : Tee Rosette, D : Diaphragm, R : 3 elements rosette, Q-Shear |
| 5  | 30  | Grid Length      | 10(1 mm) ~ 900(90mm)   |
| 6  | S   | Grid Width       | N : Narrow, S : Same, W : Wide (width-length ratio)                                |
| 7  | 350 | Gage Resistance  | 120, 350, 700, 1000, 2000, 3000  |
|    |     |                  |  |
| 9  | EL  | Option           | E : Encapsulated, L : Lead wire attached, C : Cable attached                       |





## Strain Gage Installation



Abrading the appliation



Marking the appliation



Cleaning the appliation



Aligning the strain gage



Applying the catalyst



Dropping the adhesive



Pressing the strain gage



Soldering leading-wires of strain gage to the application



Soldering and locking cables



Coating the application